



 **TECHNICAL PARAMETERS**

Input [V]	Welding current [A]	Duty cycl MIG [%]	Wire feeder	Welding wire spool [kg]/[mm]	Wire diameter [mm]	Weight [kg]	Dimensions [mm]
230	MIG 40 – 180 TIG 10 – 180 MMA 10 – 180	35	wbudowany, 2-rolkowy	≤ 5 / Ø200	0.6 / 0.8 / 1.0	15	535 × 230 × 410

Additional features: 2T/4T, inductance, polarity change, DOWN SLOPE, ARC FORCE, VRD

DESCRIPTION

SPARTUS® EasyMIG 185

SPARTUS® EasyMIG 185 is a modern inverter, semi-automatic welding unit. It supports welding by means of a consumable electrode shielded by inert (MIG) or active (MAG) gases, welding with coated electrode (MMA) and tungsten inert gas (TIG Lift) welding with scratch ignition. The maximum welding current for all three techniques is 180A. The unit is powered from a single-phase 230V network. The user-friendly control panel allows for instant adjustment of welding parameters depending on the selected technique:

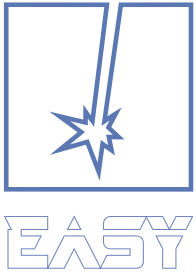
- MIG/MAG welding techniques - stepless adjustment of welding voltage, wire feed rate and inductance
- MMA welding technique - stepless adjustment of current intensity and Arc Force values (0 - 10)
- TIG Lift - stepless adjustment of welding current intensity and down slope values (0 - 10)

WIRE FEEDER

Ultralight and portable EasyMIG welding unit. It is equipped with a two-roller welding wire feeder. In addition, thanks to a capability of polarity change, it supports gas-free self-shielding wire welding.



SPARTUS® EasyMIG 185



PACKAGE EQUIPMENT:

MIG gun SPARTUS® SPE 150 3m
electrode holder
work camp
gas hose
user's manual



Possibility of welding TIG torch with a microswitch

