



## TECHNICAL PARAMETERS

Input [V]	Welding current [A]	Duty cycle MIG [%]	Wire feeder	Welding wire spool [kg]/[mm]	Wire diameter [mm]	Weight [kg]	Dimensions [mm]
400	MIG 50 – 250 TIG 10 – 250 MMA 10 – 220	60	build-in, 4 - roll gear	≤ 15 / Ø200/300	0.8 / 1.0 / 1.2	39	920 × 470 × 740

**Additional features:** 2T/4T, inductance, polarity change, POST GAS, HOT START, ARC FORCE, VRD

## DESCRIPTION

**SPARTUS® EasyMIG 275** is modern, inverter and professional MIG/MAG welding machine with inert or active gas shielding and MMA coated electrode welding. **SPARTUS® EasyMIG 275** is powered by 400V three-phase. The maximum welding current for **SPARTUS® EasyMIG 275** is 250A for MIG/MAG and 230A for MMA. 60% high working cycle ensures stable output parameters during long-term welding work. **SPARTUS® EasyMIG 275** is equipped in the synergy system for MIG/MAG welding with the ability to manually change parameters. You can choose the following programs: CO<sub>2</sub> steel, mixed steel, core wire welding. Making the synergy correction is signalled by flashing LED on the device's panel. **SPARTUS® EasyMIG 275** is a compact device designed mostly for efficient welding of steel constructions and working in difficult workshop conditions.

## LCD DISPLAY

The modern LCD allows an easy and quick setting of the welding voltage and to manage the device functions. When the parameters are corrected, the display sets the weld shape dependence regarding the voltage and shows graphically the recommended thickness of the material for the given current.

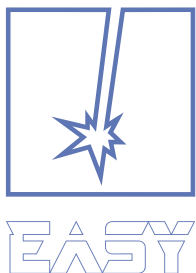


## WIRE FEEDER

Professional four-roller feeder ensures stable welding wire feed. Resistant, robust and compact design makes it perfect equipment for difficult conditions, and there is a possibility of mounting a technical gas cylinder on the chassis of the device.



**SPARTUS®** EasyMIG 275



**PACKAGE EQUIPMENT:**

- MIG gun SPARTUS® SPE 240 3m
- electrode holder
- work clamp
- gas hose
- user's manual

