



## TECHNICAL PARAMETERS

| Input [V] | Welding current [A]                                    | Duty cycle [%]                                         | Pulse Amps [A]             | AC frequency [Hz] | AC balance [%] | Weight [kg] | Dimensions [mm] |
|-----------|--------------------------------------------------------|--------------------------------------------------------|----------------------------|-------------------|----------------|-------------|-----------------|
| 230       | TIG 10 – 200 AC /<br>10 – 170 DC<br>MMA 10 – 170 AC/DC | TIG AC 35[200A] /<br>DC 40[170A]<br>MMA AC/DC 40[170A] | AC 10 - 200<br>DC 10 - 170 | 60                | 10 – 99        | 8,7         | 450 × 135 × 230 |

**Additional features:** 2T/4T, pulse, output remote control, HOT START, ARC FORCE, POST GAS, PRE GAS

## DESCRIPTION

**SPARTUS® EasyTIG 210P AC/DC** is a modern digitally controlled inverter welding machine, constructed on the basis of IGBTs. Allows welding TIG AC/DC and MMA AC/DC modes. It is powered with single-phase 230V source power. Versatile unit for a wide range of applications. It has a simple-to-use digital control panel that provides instant access to the welding machine's functions. Allows to weld steel, stainless steel (TIG DC pulse welding – allows to weld thin elements). TIG AC welding function allows to weld aluminium and its alloys. Welder is ready to work with TIG torches equipped with remote control (in the handle).

**SPARTUS® Easy TIG 210P AC / DC** impresses small dimensions and lightweight of just 8,7kg. It is ideal for maintenance, assembly, as well as production works.

Examples of use: portable repair, workshop, maintenance, constructions.

## ADDITIONAL OPTIONS

**Wire foot pedal** for TIG welding machines, allows remote control of current during welding. The value of the current depends on the pressure of the operator's foot. It is a perfect solution for precise TIG welding on a stationary welding station. Cable lengths available: 5m, 10m, 15m, 20m.



**STANDARD:**

3m work clamp  
gas hose  
user's manual

**PACKAGE 4m:**

TIG torch SPE 26 4B X 4m  
TIG equipment  
electrode holder  
gas hose  
3m work clamp  
user's manual

**PACKAGE 8m:**

TIG torch SPE 26 4B X 8m  
TIG equipment  
electrode holder  
gas hose  
5m work clamp  
user's manual

